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## **CALL FOR PROPOSAL FOR SIDE EVENTS:**

In the framework of the preparatory process towards the United Nations Conference on Housing and Sustainable Urban Development - Habitat III, the substantive debate and the collection of inputs to the formulation of the New Urban Agenda will be additionally fuelled by the outcomes and recommendations coming from a limited number of official Regional and Thematic Meetings.

[\(See the calendar\)](#)

In order to increase the inclusivity of the debate and provide the opportunity for a wide range of stakeholders to contribute to the discussions a number of slots will be made available for organizations interested to hold a side event and complement the programme of sessions arranged in the context of the Habitat III regional and thematic meetings.

The present call for proposal is intended for organizations proposing to host a side event within the programme of the Habitat III Thematic Meeting on Intermediate cities to be hosted by the city of Cuenca, Ecuador, from the 9 to 11 November 2015.

The call will be open from 30 September until 15 October 2015. The results of the selection will be officially communicated starting from the 19 October 2015.

The criteria to be followed during the selection process will be based on the relevance of the topic and led by the principles of inclusivity and balanced participation at the geographic, gender and stakeholders groups level. Given the high demand, only one proposal from the same organization will be selected.

[Present your proposal](#)

[Find the Draft of the Concept Note](#)